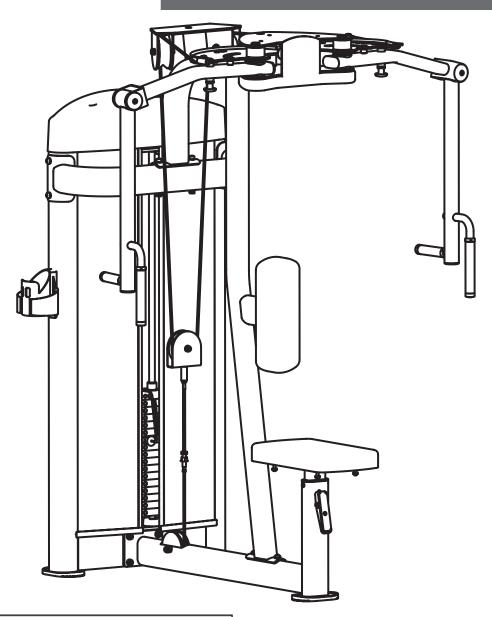


# **Selectorized Pectoral Fly/Back Extension**

# Owner's Manual



### A CAUTION

Read all precautions and instructions in this manual before using this equipment.

Keep this manual for future reference.

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### **Important Safety Guidelines for Owners**

Follow these guidelines to maintain proper working condition of the equipment:

**Important:** Do not modify the equipment or any of its parts, or permanently remove any part from the equipment. Do not use accessory attachments that are not recommended by ours as such attachments might cause injuries.

- Qualified technicians must perform all regular maintenance.
- Make sure that trainers, facility personnel, and maintenance technicians understand how to use the equipment, know important safety guidelines, and can recognize potential problems such as a worn cable or cracked weld.
- Strength training requires a significant focus by the facility and its staff to maintain the quality of the fitness environment. If possible, the facility should provide direct supervision of the fitness equipment at all times by people knowledgeable about the safe operation of the equipment and trained to recognize potential problems.
- Make sure the equipment is stable and placed on a solid, level surface. The equipment is designed to be freestanding; however, equipment can be bolted to the floor for extra stability. Consult a qualified general contractor for proper fastening methods.
- Make sure that the equipment is installed with enough free space for safe operation. With
  most equipment, the general rule is to allow about a 4-foot (1.2-meter) circle of space from the
  user's center. For Functional Training equipment, make sure that the operating space is large
  enough to allow the cables to be fully extended in all possible directions.
- Place an "out-of-order" sign on the equipment during maintenance of the equipment or the surrounding area. Users should never be allowed to operate the equipment until it has been inspected and works properly. If a piece of equipment needs service, keep it out of use until repaired.
- Whenever a weight can drop and hit a user, such as with an Olympic bench, We highly recommends that a helper or spotter be used.
  - Do not place the equipment outdoors or on wet surfaces.

**Important Safety Instructions** 

### **Assembly Instructions**

It takes about 60 minutes to assemble this equipment. If this is your first time doing this, allowing more time.

Be careful to open boxes and assemble components in the sequence presented in this manual.

Note: With so many assembled parts, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments.

### Installation Requirement

- · Upack the boxs and assemble the equipment close to where you plan to use it.
- Locate equipment at least 40 inches (1 meter) away from any walls, furniture, or objects on all sides.
- While fightening the fasteners, be sure to leave room for adjustments, DO NOT fulvy tichten fasteners until instructed to do so.
- Set up and assemble the equipment on a solid, flat surface, so that it remains level and stable.
  - DO NOT move the equipment without assistance.

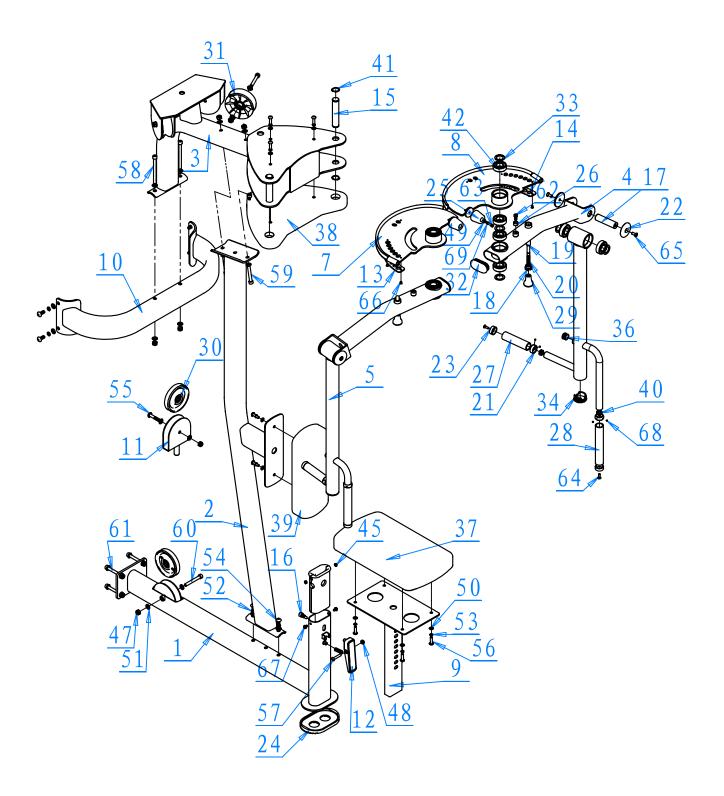
#### Required Tools

- Socket wrench sets, metric and standard, plus extensions
- Open-end wrench sets, metric and standard
- Hex wrench sets, metric and standard, plus extensions
- · Box cutter
- Rubber mallet
- Retaining ring pliers large, medium, and small
- Pliers large, medium, and small

### Parts List

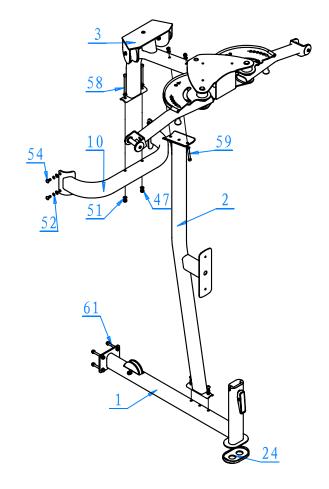
ITEM							
NO.	Description	SIZE	QTY	NO.	Description	SIZE	QTY
0	Weight Tower Frame			35	Pipe Plug	φ25*2	2
1	Main Rack		1	36	Bushing	PT50*100	1
2	Upright Rack		1	37	Seat Pad	460*260*60	1
3	Cam Rack		1	38	Head Top Pad	496*313*128.5*40	1
4	Connection Beam		2	39	Seat Pad	260*320*65	1
5	Arm		2	40	Spring Plate	φ20.9*9.8*M6	4
7	Cam Set		1	41	Spring Stopper Ring	D=25	4
8	Cam Set		1	42	Bearing	φ25*φ52*15	12
9	Adjusting Rack		1	43	Cable	φ6.3	1
10	Connection Beam		1	44	Cable	φ6.3	1
11	Pulley		1	45	Nut	M6	2
12	Press Handle	33*150	1	47	Nylon Nut	M10	12
13	Anti-scratching Plate	R197.5*35*95°*3	1	48	Nylon Nut	M8	1
14	Anti-scratching Plate	R197.5*35*94°*3	1	49	Washier	φ12*φ6.4*1.6	2
15	Shaft	φ25*127	2	50	Washier	φ16*φ8.4*1.6	9
16	Stopper Bolt	M10*25	1	51	Washier	φ20*φ10.5*2	30
17	Rotating Shaft	φ25*94	2	52	Spring Washier	M10	6
18	Nut	φ26*16*M20	2	53	Spring Washier	M8	9
19	Adjusting Bolt	φ16*φ10*97*Μ10	2	54	Bolt	M10*25	6
20	Spring	φ1*φ10.5*36	3	55	Bolt	M10*50-25	1
21	Handle Ring	φ33*φ25.6*10	4	56	Bolt	M8*30	9
22	End Cap	φ60*φ8.5*8	4	57	Bolt	M8*40	1
23	Handle Cap	φ31.8*φ25.6*15	4	58	Bolt	M10*120-25	2
24	Foot Cover	180*120*16	1	59	Bolt	M10*70-25	4
25	Bumper Pad	φ43*φ33*40	2	60	Bolt	M10*80-25	1
26	Bumper Pad	φ17*φ12.9*10.5	2	61	Bolt	M10*85-25	4
27	Handle Sleeve	φ25*φ32*120	2	62	Bolt	M8*15	2
28	Handle Sleeve	φ25*φ32*180	2	63	Bolt	M6*30	2
29	Pull Pin Knob	φ41*30.5*M10	2	64	Bolt	M6*20	4
30	Pulley	φ114*25.4	2	65	Bolt	M8*20	4
31	Pulley	φ116*φ10*47	2	66	Screw	M5*8	5
32	Pipe Plug	PT40*80*3	2	67	Screw	M6*15	2
33	Washier	φ42*φ26*1.5	10	68	Locking Screw	M4*4	8
34	Pipe Plug	φ50*2	2	69	Spring Washier	M6	2

### **Exploded Diagram**

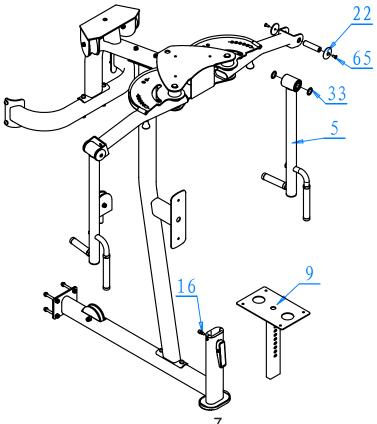


# **Assembly Guide**

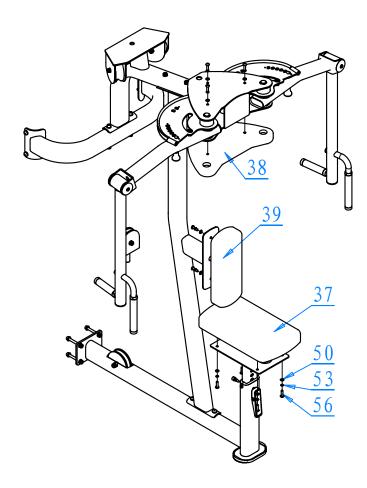
### STEP1



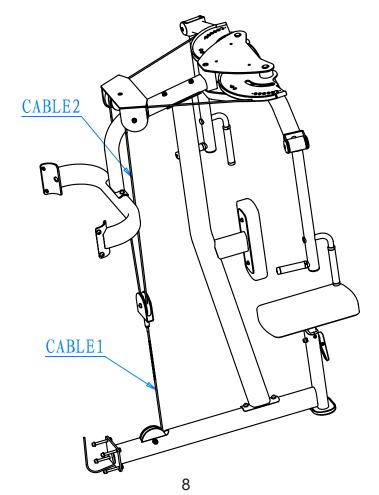
### STEP2



# STEP3



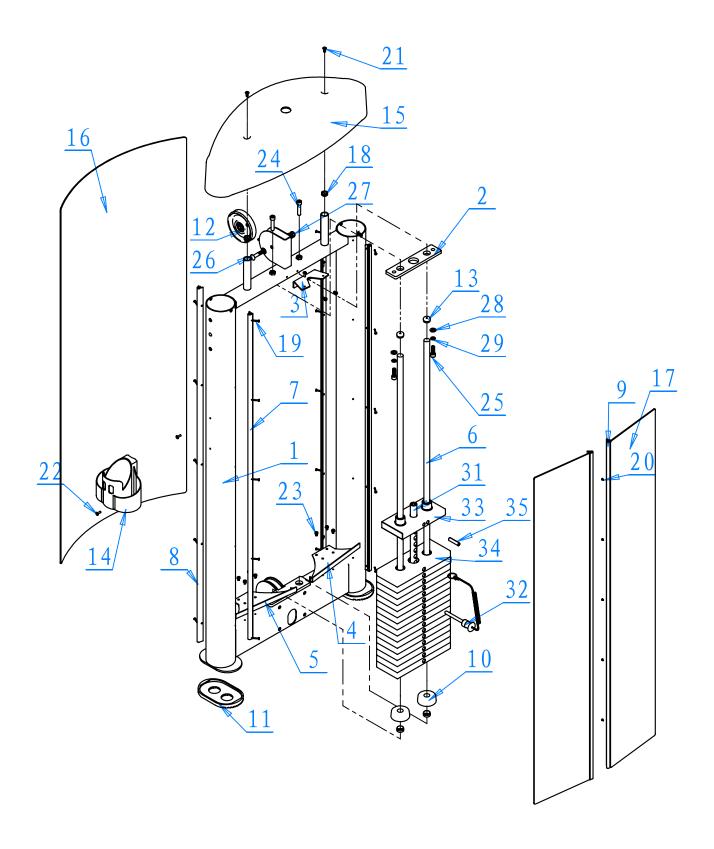
### Cable



# **Weight Tower Frame Parts List**

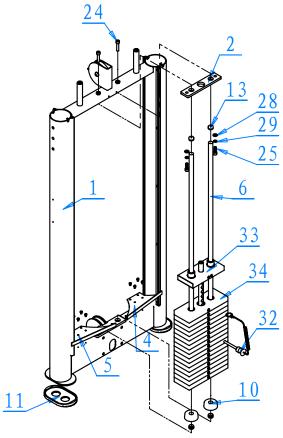
1         Side Frame         GRS16M04-01-00         1           2         Dead Plate         G101-001046         220*50*10         1           3         Shroud Fixed         G101-002235         128*60*27*3         1           4         Shroud Support         G101-002237         276*100*20*2         1           5         Shroud Support         G101-002237         276*100*20*2         1           6         Guide Rod         G102-000650         φ20*1323(-1)         2           7         edging         G107-000044         18.1*13.5*1350         2           8         edging         G107-000045         18.1*13.5*1470         2           9         edging         G107-000046         18.1*13.5*1470         2           9         edging         G107-000046         18.1*13.5*1470         2           10         Bumper         G201-00004         φ62*φ20*26         2           11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25-4         2           13         End Cap         G202-000069         φ23*12         4           4         Bottle Holder         G202-00	ITEM NO.	Description	PART NO.	SIZE	QTY
Shroud Fixed   G101-002235   128*60*27*3   1	1	Side Frame	GRS16M04-01-00		1
4 Shroud Support G101-002236 276*100*20*2 1 5 Shroud Support G101-002237 276*100*20*2 1 6 Guide Rod G102-000650 φ20*1323(-1) 2 7 edging G107-000044 18.1*13.5*1350 2 8 edging G107-000045 18.1*13.5*1350 2 9 edging G107-000046 18.1*13.5*1356 2 10 Bumper G201-000004 φ62*φ20*26 2 11 Foot Cover G201-000005 180*120*16 2 12 Pulley G202-000017 φ114*25.4 2 13 End Cap G202-000069 φ23*12 4 14 Bottle Holder G202-000201 172*119*168.9 1 15 Shroud G202-000227 729*222*179 1 16 Shroud G202-000261 1478*632*3 1 17 Shroud G202-000261 1478*632*3 1 17 Shroud G202-000262 246*1357*3 2 18 Spring Plate G506-MHTP20.9-6 φ20.9*M6 2 19 Screw SP4.2-10ZN M4*10 20 20 Screw SP2.9-6ZN M3*6 10 21 Screw SDB6-15 M6*15 2 22 Screw SDB5-15 M6*15 4 23 Bolt SPZH5-10 M5*10 10 24 Bolt YZN10-45 M10*45 2 25 Bolt YZN10-45 M10*45 2 26 Bolt STN10-50-25 M10*50-25 2 27 Nut NM10 M10 2 28 Washier PD10 φ20*q10.5*2 6 29 Spring Washier TD10 M10 2 31 Weight Selector G102-000925 φ22*492 1 32 Weight Pin G306-000021 φ10*100 1 33 Top Weight G306-000043 16	2	Dead Plate	G101-001046	220*50*10	1
5         Shroud Support         G101-002237         276*100*20*2         1           6         Guide Rod         G102-000650         φ20*1323(-1)         2           7         edging         G107-000044         18.1*13.5*1350         2           8         edging         G107-000045         18.1*13.5*1470         2           9         edging         G107-000046         18.1*13.5*1356         2           10         Bumper         G201-000046         18.1*13.5*1356         2           11         Foot Cover         G201-00004         φ62*φ20*26         2           11         Foot Cover         G201-00005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000017         φ114*25.4         2           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000227         729*222*179         1           16         Shroud <td>3</td> <td>Shroud Fixed</td> <td>G101-002235</td> <td>128*60*27*3</td> <td>1</td>	3	Shroud Fixed	G101-002235	128*60*27*3	1
6 Guide Rod G102-000650 φ20*1323(-1) 2 7 edging G107-000044 18.1*13.5*1350 2 8 edging G107-000045 18.1*13.5*1350 2 9 edging G107-000046 18.1*13.5*1356 2 10 Bumper G201-000004 φ62*φ20*26 2 11 Foot Cover G201-000005 180*120*16 2 12 Pulley G202-000017 φ114*25.4 2 13 End Cap G202-000099 φ23*12 4 14 Bottle Holder G202-000201 172*119*168.9 1 15 Shroud G202-000227 729*222*179 1 16 Shroud G202-000261 1478*632*3 1 17 Shroud G202-000262 246*1357*3 2 18 Spring Plate G506-MHTP20.9-6 φ20.9*M6 2 19 Screw SP4.2-10ZN M4*10 20 20 Screw SP2.9-6ZN M3*6 10 21 Screw SDB6-15 M6*15 2 22 Screw SDB5-15 M6*15 2 22 Screw SDB5-15 M5*15 4 23 Bolt SPZH5-10 M5*10 10 24 Bolt YZN10-45 M10*45 2 25 Bolt YZN10-30 M10*30 2 26 Bolt STN10-50-25 M10*50-25 2 27 Nut NM10 M10 2 28 Washier PD10 φ20*φ10.5*2 6 29 Spring Washier TD10 M10 2 31 Weight Selector G102-000261 φ10*100 1 33 Top Weight G306-000095 1 34 10 Pounds Weight G306-000043 166	4	Shroud Support	G101-002236	276*100*20*2	1
7         edging         G107-000044         18.1*13.5*1350         2           8         edging         G107-000045         18.1*13.5*1470         2           9         edging         G107-000046         18.1*13.5*1356         2           10         Bumper         G201-000004         φ62*φ20*26         2           11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB5-15	5	Shroud Support	G101-002237	276*100*20*2	1
8         edging         G107-000045         18.1*13.5*1470         2           9         edging         G107-000046         18.1*13.5*1356         2           10         Bumper         G201-000004         φ62*φ20*26         2           11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15 </td <td>6</td> <td>Guide Rod</td> <td>G102-000650</td> <td>φ20*1323(-1)</td> <td>2</td>	6	Guide Rod	G102-000650	φ20*1323(-1)	2
9         edging         G107-000046         18.1*13.5*1356         2           10         Bumper         G201-000004         φ62*φ20*26         2           11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         <	7	edging	G107-000044	18.1*13.5*1350	2
10         Bumper         G201-000004         φ62*φ20*26         2           11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-30         M10*30         2	8	edging	G107-000045	18.1*13.5*1470	2
11         Foot Cover         G201-000005         180*120*16         2           12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2	9	edging	G107-000046	18.1*13.5*1356	2
12         Pulley         G202-000017         φ114*25.4         2           13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2 <tr< td=""><td>10</td><td>Bumper</td><td>G201-000004</td><td>φ62*φ20*26</td><td>2</td></tr<>	10	Bumper	G201-000004	φ62*φ20*26	2
13         End Cap         G202-000069         φ23*12         4           14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28	11	Foot Cover	G201-000005	180*120*16	2
14         Bottle Holder         G202-000201         172*119*168.9         1           15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29 </td <td>12</td> <td>Pulley</td> <td>G202-000017</td> <td>φ114*25.4</td> <td>2</td>	12	Pulley	G202-000017	φ114*25.4	2
15         Shroud         G202-000227         729*222*179         1           16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31	13	End Cap	G202-000069	φ23*12	4
16         Shroud         G202-000261         1478*632*3         1           17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32	14	Bottle Holder	G202-000201	172*119*168.9	1
17         Shroud         G202-000262         246*1357*3         2           18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33	15	Shroud	G202-000227	729*222*179	1
18         Spring Plate         G506-MHTP20.9-6         φ20.9*M6         2           19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000043         16	16	Shroud	G202-000261	1478*632*3	1
19         Screw         SP4.2-10ZN         M4*10         20           20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000043         16	17	Shroud	G202-000262	246*1357*3	2
20         Screw         SP2.9-6ZN         M3*6         10           21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	18	Spring Plate	G506-MHTP20.9-6	φ20.9*M6	2
21         Screw         SDB6-15         M6*15         2           22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	19	Screw	SP4.2-10ZN	M4*10	20
22         Screw         SDB5-15         M5*15         4           23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	20	Screw	SP2.9-6ZN	M3*6	10
23         Bolt         SPZH5-10         M5*10         10           24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	21	Screw	SDB6-15	M6*15	2
24         Bolt         YZN10-45         M10*45         2           25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	22	Screw	SDB5-15	M5*15	4
25         Bolt         YZN10-30         M10*30         2           26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	23	Bolt	SPZH5-10	M5*10	10
26         Bolt         STN10-50-25         M10*50-25         2           27         Nut         NM10         M10         2           28         Washier         PD10         φ20*φ10.5*2         6           29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	24	Bolt	YZN10-45	M10*45	2
27       Nut       NM10       M10       2         28       Washier       PD10       φ20*φ10.5*2       6         29       Spring Washier       TD10       M10       2         31       Weight Selector       G102-000925       φ22*492       1         32       Weight Pin       G306-000021       φ10*100       1         33       Top Weight       G306-000095       1         34       10 Pounds Weight       G306-000043       16	25	Bolt	YZN10-30	M10*30	2
28       Washier       PD10       φ20*φ10.5*2       6         29       Spring Washier       TD10       M10       2         31       Weight Selector       G102-000925       φ22*492       1         32       Weight Pin       G306-000021       φ10*100       1         33       Top Weight       G306-000095       1         34       10 Pounds Weight       G306-000043       16	26	Bolt	STN10-50-25	M10*50-25	2
29         Spring Washier         TD10         M10         2           31         Weight Selector         G102-000925         φ22*492         1           32         Weight Pin         G306-000021         φ10*100         1           33         Top Weight         G306-000095         1           34         10 Pounds Weight         G306-000043         16	27	Nut	NM10	M10	2
31       Weight Selector       G102-000925       φ22*492       1         32       Weight Pin       G306-000021       φ10*100       1         33       Top Weight       G306-000095       1         34       10 Pounds Weight       G306-000043       16	28	Washier	PD10	φ20*φ10.5*2	6
32       Weight Pin       G306-000021       φ10*100       1         33       Top Weight       G306-000095       1         34       10 Pounds Weight       G306-000043       16	29	Spring Washier	TD10	M10	2
33 Top Weight G306-000095 1 34 10 Pounds Weight G306-000043 16	31	Weight Selector	G102-000925	φ22*492	1
34 10 Pounds Weight G306-000043 16	32	Weight Pin	G306-000021	φ10*100	1
ŭ l	33	Top Weight	G306-000095		1
35 Roll Pin G506-TYX10-45B φ10*45 1	34	10 Pounds Weight	G306-000043		16
	35	Roll Pin	G506-TYX10-45B	φ10*45	1

# **Weight Tower Frame Exploded Diagram**

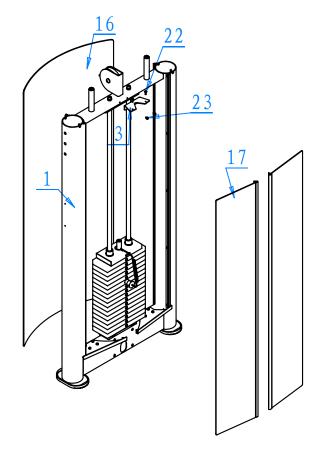


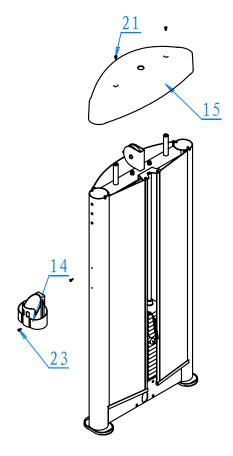
### **Weight Tower Frame Assembly Guide**

STEP1

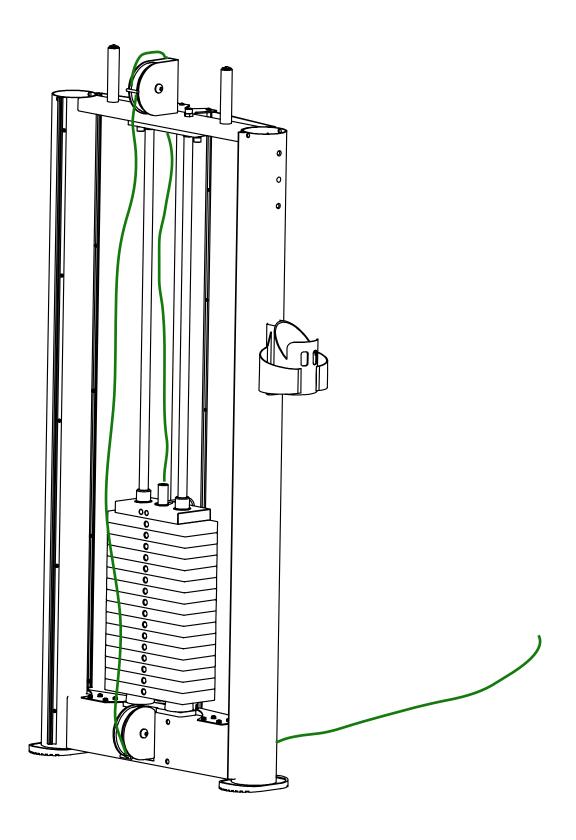


STEP2 STEP3





# **Weight Tower Frame Cable**



### **Daily Inspection**

This section covers the tasks you should do each week to maintain the equipment. Choose the appropriate tasks for your equipment, depending on what you are maintaining:

- Condition and deep clean upholstery.
- Clean and lubricate cable rod ends.
- · Clean and lubricate guide rods.
- · Inspect cables, connections, and tension.
- · Inspect cable handle attachments.
- · Inspect pulleys.
- · Inspect each weight stack and selector pin.
- Inspect and lubricate bearings and bushings.
- · Check seat adjustment and test pop pins.

#### Clean and Lubricate Cable Rod Ends

Check cable rod ends to ensure the shoulder bolt is secure. If cable rod ends are noisy, you can lubricate them with a silicone spray lubricant. Spray the lubricant onto the joint where the spherical portion is enclosed in the outer housing. Wipe off any excess lubricant with a rag.

#### Clean and Lubricate Guide Rods

Inspect the exposed areas of the guide rods for cleanliness. Using a dry cloth, wipe any buildup of dirt or grease from the rods.

Lubricate the exposed areas of the guide rods by applying a light coat of a silicone spray lubricant. Spray the silicone lubricant on a rag and then wipe the guide rods with the rag. Be careful with any lubricant spray; it can stain carpet and clothing.

CAUTION: Do not attempt to lubricate the guide rods when the equipment is in use. Attempting to lubricate between the weight plates without completely disassembling the stack will result in serious injury.

Important: Do not use petroleum-based lubricants or motor oil.

These lubricants tend to cause a rapid buildup of dirt and hair on the weight plates, which can cause the plates to stick together.

### **Week Inspection**

You will need to do the following tasks each day to maintain the equipment and keep it operating smoothly and safely.

Each of these tasks is covered in this section. You should perform those tasks that are appropriate for the equipment

you are maintaining, and skip those tasks that do not apply.

- Inspect cables and end connections for wear.
- Clean and inspect equipment frames.
- Check warning labels and Instruction placards for readability.
- Clean any upholstery on the equipment.
- Inspect pads for wear.

#### Clean Upholstery

Clean upholstery daily with a mild soap and water solution in a spray bottle. Lightly spray upholstered surfaces and wipe dry with a clean cloth. Cleaning upholstery daily removes surface dirt and perspiration.

Important: To clean the upholstery, do not use cleaning products that have any of these ingredients: solvents, alcohol, ammonia, and petroleum. Use a mild detergent-based cleaner instead.

### Inspect Pads for Wear

Inspect pads for cracks in the upholstery, loose staples, and loose mounting bolts. Replace pads as needed (refer to Obtaining Service to purchase new pads).

#### Clean and Inspect Frames

Clean frames daily with a mild soap and water solution in a spray bottle. Wipe the equipment down with a damp cloth and dry completely. Be sure to wipe down both painted parts and chrome parts. Cleaning frames daily removes any grease and dirt.

For chrome parts, use a commercial chrome cleaner to restore and maintain the luster. As you clean, inspect the frames for cracks, rust, or other damage. Make sure welds are solid and fasteners are properly secured.

#### **Mouthly Inspection**

Each month, the following tasks should be performed to maintain the equipment. Choose the appropriate tasks based on what you are maintaining.

- Inspect frames and movement arms.
- · Lubricate pop pins.
- Check and lubricate ratcheting seat lever
- Inspect all fasteners.

#### **Inspect Frames and Movement Arms**

Inspect frames and movement arms monthly for proper function and integrity. Check for cracks, chipped paint, or rust.

Touch up dings and chips in the paint as needed. Replace any component at first signs of wear. Inspect frames for cracks particularly at the joints. If any cracks are found, immediately take the equipment out of service, and repair it using a qualified maintenance technician. Refer to Important Safety Guidelines and Obtaining Service).

To remove surface rust from the frame, rub lightly with a fine wet/dry sand paper or fine steel wool. Maintain paint luster with an application of a mild automotive wax product.

To maintain the powder coated and chrome parts, use a mild detergent-based cleaner for light dirt and grime removal.

For removing heavier dirt and grease and for polishing, use a good car polish. For scuffs and marks that are not removed by the above methods, use a soft scrub cleanser. Do not use solvents, lacquer thinner, acetone, or finger nail polish remover.